



Company Overview

About Xcel Metal Finishing, Inc.

Xcel Metal Finishing Inc. specializes in commercial and industrial metal finishing of cabinets, enclosures, electronic cases, panels, chassis, as well as aerospace and military products.

What We Offer

- ◆ Products produced on AS9100 standards
- ◆ Dedicated customer service team
- ◆ 24,000 sq. ft. facility in Rockwall, TX
- ◆ Expedited processing available
- ◆ Short and long runs
- ◆ DFW Pick-up and Delivery

Finishes Offered

- ◆ Wet Paint
- ◆ Powder Coating
- ◆ CARC
- ◆ Chemfilm
- ◆ Plastisol
- ◆ Primer
- ◆ Topcoat
- ◆ Mil-Spec Finishes
- ◆ Screen Printing



“Our business was founded on the highest standards of customer service excellence, a tradition we extend to each and every client.”

“You Can Trust Us With Your Parts”

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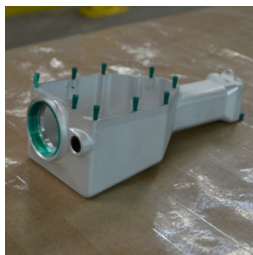
World Class Customer Service

Excellent customer service is what you will receive from Xcel Metal Finishing. Our focus is to partner with each of our customers to help them meet and exceed their goals.



Pickup

- ◆ Our dedicated customer service team will coordinate pickup of your parts.
- ◆ We offer expedited processing



Preparation

- ◆ State of the art surface preparation
- ◆ Iron phosphate
- ◆ Chemfilm
- ◆ Precision masking



Paint Finishing

- ◆ Wet Paint
- ◆ Powder Coat
- ◆ Chemfilm
- ◆ Plastisol
- ◆ CARC
- ◆ Mil-Spec
- ◆ Screen Printing



Packaging and Delivery

- ◆ Custom packaging, pack-to-ship, dock-to-stock
- ◆ Pick-up and delivery for DFW customers

**“We Adhere
to AS9100
Standards”**

“You Can Trust Us With Your Parts”



Mil-Spec Finishing

Capacity

Our 24,000 sq. ft. facility in Rockwall, TX allows us to support aerospace and military customers with the CARC and Mil-Spec grade finishes they require. Certification of finish is provided, as our process meets **AS9100** standards.

Clean > Pretreat > Prime > Topcoat >

Pretreat

- ♦ Ferrous Metal (Steel):
MIL-C-8514 (wash primer)
DOD-P-15328 (wash primer)
- ♦ Non-Ferrous Metal (Aluminum):
MIL-C-8514 (wash primer)
DOD-P-15328 (wash primer)
MIL-DTL-5541 (chemical conversion (TCP))

Prime

- ♦ Ferrous Metal (Steel) and Non-Ferrous Metal (Aluminum):
MIL-DTL-53022
MIL-DTL-53030 (water reducible)

Topcoat

- ♦ Ferrous Metal (Steel) and Non-Ferrous Metal (Aluminum):
MIL-PRF-22750
MIL-DTL-53039
MIL-DTL-64159 (water)

MIL-DTL-5541F

Pretreat: Chemical Conversion (TCP)

Type I - Class 1a, Class3
Type II - Class 1a, Class3

A-A-5974-5

Zinc Rich Primer

ASTM (American Society for Testing and Materials)

B117 - Salt Spray (Fog) Testing
B499 - Measurement of Coating Thickness
D3359 - Measuring Adhesion by Tape Test



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